

Type Approval Decision Nr 9899-02



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The type approval body Inspecta Sertifiointi Oy has issued a type approval decision based on the Act on the Type Approval of Certain Construction Products (954/2012) to demonstrate that the product meets the requirements of the documents Ympäristöministeriön asetus hitsattavien betoniterästen ja betoniteräsverkkojen olennaisista teknisistä vaatimuksista 125/2016 (Ministry of the Environment Decree on essential technical requirements of weldable reinforcing steel and mesh reinforcements) and Ympäristöministeriön asetus hitsattavien betoniterästen ja betoniteräsverkkojen tyyppihyväksynnästä 126/2016 (Ministry of the Environment Decree on type approval of weldable reinforcing steel and mesh reinforcements). The decision concerns the following product:

Reinforcement mesh B500A-SF55, diameters 5 - 8 mm and 12 mm Reinforcement mesh B500A-SF35, diameter 10 mm

The characteristics of the product are as follows:

- Characteristic value of yield strength ≥ 500 MPa
- Characteristic value of ratio R_m/R_{eH} ≥ 1,05
- Characteristic value of total elongation at maximum force ≥ 2,5 %
- Mass per metre: meets the requirements
- Weldability and long-term durability: meets the requirements
- Bond properties and rib geometry: meets the requirements
- Weld shear force class SF35 / SF55

The product is designed to be used for the reinforcement of load-bearing concrete structures. The technical properties of the product have been type tested in the extent presented in standard **SFS 1300:2017**, and the factory's internal production quality control system meets the requirements of the standard.

The product also meets the following properties exceeding the minimum requirements:

- Characteristic value of tensile strength R_m ≥ 550 MPa

Manufacturer of the product:

JSC Serfas

Technikos str. 7c, 51209 Kaunas Lithuania

Manufacturing place of the product: Kaunas, Lithuania

The type approval decision has been made on 2019-01-16 (first issue 2017-07-17)
The decision is in effect until 2024-01-16

Wellett & surian

Mikko Törmänen, Managing Director

Inspecta Sertifiointi Oy

P.O. Box 1000,

Sörnäistenkatu 2

FI-00581 Helsinki,

Finland

Tel.+358 10 521 600

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Identification of the product: The product or its identification tag must include the type approval mark, product marking **B500A – SF35 or B500A – SF55**, name of the manufacturer, manufacturing place as well as identification number of the type approval decision. The product must have a rolled manufacturer's mark. The manufacturer's mark is 9/1 + permanent identification of producer in every mesh.

The quality control certifier of the product is **Inspecta Sertificinti Oy**, Helsinki. Date of the quality control agreement: 2019-01-04

The inspection visit and testing reports that the decision is based on: VTT-Q-00328-03-18, S-05722-18, SERAV1173

The type approval decision is based on the initial inspection and the type testing by the type approval body. The decision is in effect provided that the requirements included in the General Rules for Product Certification and the above-mentioned regulations and documents are continuously met. The quality control certifier mentioned in the annex continuously monitors the internal production quality control carried out by the factory and performs selection and testing of random samples. If the product is transferred to the scope of the CE marking, the type approval expires. The validity of the decision can be checked at www.inspecta.fi

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